

Twin Draw 2530

HEAVY-DUTY SYNTHETIC TUBE DRAWING LUBRICANT

TWIN DRAW 2530

Twin Draw 2530 is a highly chlorinated, heavy-duty, water-emulsifiable metal-forming lubricant that is engineered for light-duty to severe and extreme drawing, stamping, and blanking operations utilizing metals such as carbon steel, stainless steel and alloy steels. It is formulated with advanced EP additives, emulsifiers, and robust polar ingredients, all combined to deliver a very high degree of operational lubricity.

Twin Draw 2530 is inherently stable both as a concentrate and as an emulsion; it is formulated to be diluted in water for all metal-forming operations and will not separate under normal use conditions. Superior bio-resistance provides for long periods of clean operation. Unrinsed residues deliver in-process corrosion protection, and are easily removed in aqueous cleaning systems.

RECOMMENDED CONCENTRATIONS

Light-to-Moderate Duty Operations	10 - 25%
Moderate-to-Extreme Duty Operations	25 - 50%

TYPICAL PHYSICAL PROPERTIES

Appearance	Amber Liquid
Odor	Characteristic
Specific Gravity	1.14
Bulk Density	9.51 lbs/gal
Flash Point	375 F, Min.
Solubility in Water	Forms a Stable Emulsion

FEATURES AND BENEFITS

- Water-Soluble Forming Lubricant
- Light-Duty to Extreme Operations
- Carbon Steel/Stainless/AlloySteel
- Engineered to be Highly Stable
- Superior Bio-Resistant Properties
- Contains Select E.P. Additives
- Excellent Operational Lubricity
- Provides In-Process Rust Protection
- Non-Gumming Formulation
- Compatible with Carbide Tooling
- Residues May Be Removed in Alkaline Cleaning Solutions

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